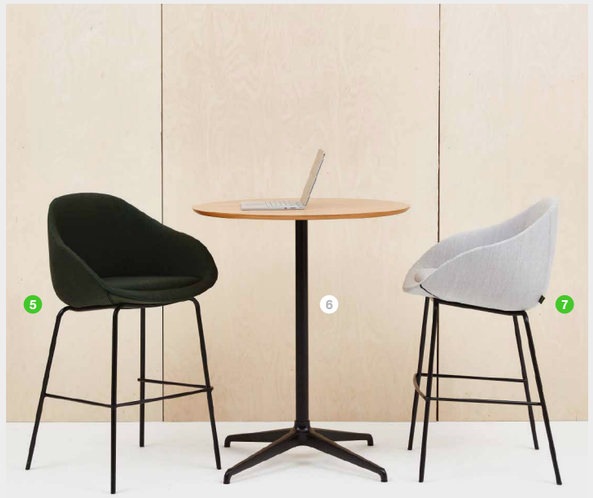
1 **Always** Chair 4 Leg 2 **Always** Chair Sled Base 3 **Always** Chair Cantilever Base 4 **Always** Chair Wooden Base

always

Chair

5 **Always** Barstool 6 **Ali** Bar Height Table 7 **Always** Barstool



Always Chair designed by naughtone 2014

About Always

Named Always because there is always a place for this chair. This chair offers positive back support with a comfortable enclosed feeling. Always has been designed with an organic form that complements any interior and looks great from every angle.

Compliance

- **SCS Indoor Advantage™ Gold Certificate**
- **FSC®certified** products available upon request
- naughtone is **FISP** and **ISO14001** certified
- Our chairs are designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**
- Health Product Declaration (HPD) reports available

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch

ALCHBST4
Always Chair on 4 Leg Base
mm
W 625 **D** 595 **H** 780 **Seat** 470
inch
W 24.5 **D** 23.5 **H** 30.5 **Seat** 18

ALCHBSL
Always Chair on Sled Base
mm
W 625 **D** 595 **H** 780 **Seat** 470
inch
W 24.5 **D** 23.5 **H** 30.5 **Seat** 18

ALCHBCL
Always Chair on Cantilever Base
mm
W 625 **D** 610 **H** 780 **Seat** 470
inch
W 24.5 **D** 24 **H** 30.5 **Seat** 18

ALCHBWD
Always Chair on Wooden Base
mm
W 625 **D** 595 **H** 780 **Seat** 470
inch
W 24.5 **D** 23.5 **H** 30.5 **Seat** 18

ALCHSST4
Always Counter Height Stool on 4 Leg Base
mm
W 630 **D** 600 **H** 965 **Seat** 655
inch
W 25 **D** 23.5 **H** 38 **Seat** 26

ALBSST4
Always Barstool on 4 Leg Base
mm
W 630 **D** 600 **H** 1065 **Seat** 755
inch
W 25 **D** 23.5 **H** 42 **Seat** 30

Base Finishes

Steel 4 Leg Base
White / Black / Chrome

Steel 4 Leg Base
RAL Powder Coated
naughtone Colours

Solid Oak / Walnut Base

Sled Base
White / Black / Chrome

Sled Base
RAL Powder Coated
naughtone Colours

Cantilever
White / Black / Chrome

Cantilever
RAL Powder Coated
naughtone Colours

Other Options

Two Tone
Shell / Seatpad

naughtone RAL Colours

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our Dropbox account

Resources
3D visualisation models, **2D DWG** and **Revit** files are available of all naughtone products
Download the files from our website **www.naughtone.com**

always

4 Star / 5 Star

About Always

Named Always because there is always a place for this chair. This chair offers positive back support with a comfortable enclosed feeling. Always has been designed with an organic form that complements any interior and looks great from every angle.

Compliance

- **SCS Indoor Advantage™ Gold Certificate**
- naughtone is **FSC®certified**
- naughtone is **FISP** and **ISO14001** certified
- Our chairs are designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**
- Health Product Declaration (HPD) reports available

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch

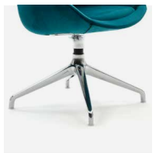
Always Chair with 4 Star base
mm
W 625 **D** 595 **H** 780 **Seat** 470
inch
W 24.5 **D** 23.5 **H** 30.5 **Seat** 18

Always Chair with 5 Star base
mm
W 635 **D** 595 **H** 780 **Seat** 470
inch
W 25 **D** 23.5 **H** 30.5 **Seat** 18

Base Finishes

4 Star Base
White / Black
Standard

4 Star Base
RAL Powder Coated
naughtone Colours



4 Star Base
Polished

5 Star Base
White / Black
Standard

5 Star Base
RAL Powder Coated
naughtone Colours

5 Star Base
Polished

Other Options

5 Star Base Gas Lift
Optional

Two Tone
Shell / Seatpad

Images
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naughtone RAL Colours

❶ **Always** Chair 4 Leg ❷ **Ali** Cafe Table

Always Chair designed by naughtone 2013

Images
All images shown here and many others can be downloaded from the website
www.naughtone.com or please request a link to our dropbox account

1 Always Barstool **2 Ali** Poseur Table

Always Chair designed by naughtone 2013

Images
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Images
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1 **Ali** Coffee Table 2 **Always** Chair 4 Star 3 **Fold** Table

Always Chair designed by naughtone 2013

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our dropbox account

1 **Always** Chair Wooden Base 2 **Dalby** Cafe Table

Always Chair designed by naughtone 2013

Images
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Images
All images shown here and many others can be downloaded from the website
www.naughtone.com or please request a link to our dropbox account

1 **Always** Chair Wooden Base 2 **Trace** Coffee Table 3 **Bounce** Chair 4 **Ped** Table

Always Chair designed by naughtone 2013

Images
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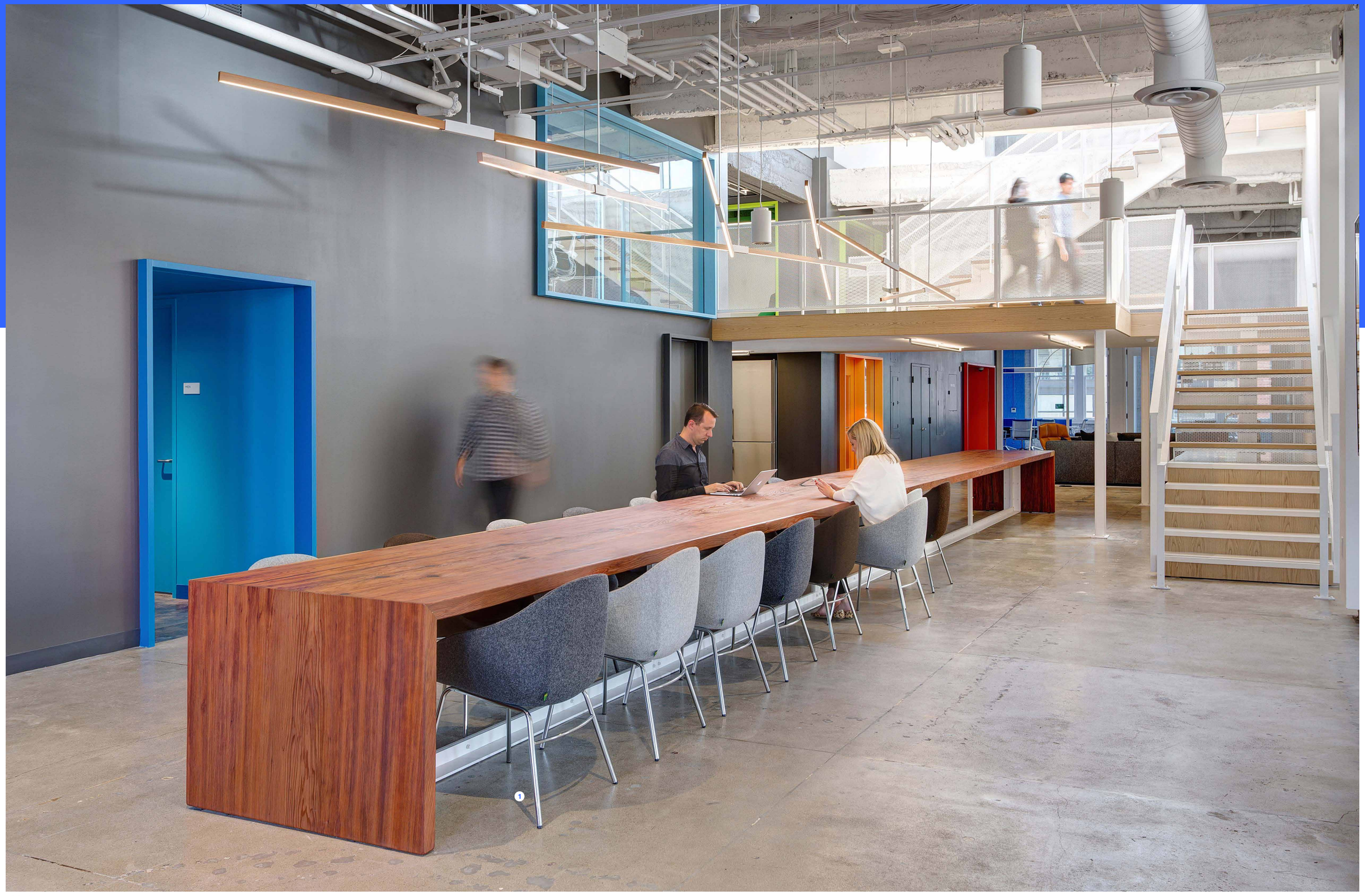


Images
All images shown here and many others can be downloaded from the website
www.naughtone.com or please request a link to our dropbox account

Always Chair Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests
- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Structural Testing Certifications

ALCHBWD
Always chair
with wooden base
BS EN 16139:2013, Level 2
Static load 200kg

ALCHBST4
Always chair
with 4 steel leg base
BS EN 16139,2013, Level 1
Static load 160kg

ALCHBSL
Always chair
with sled base
BS EN 16139,2013, Level 1
Static load 160kg
ANSI/BIFMA X5.4 – 2012
Static load 300 lb

ALCHBCL
Always chair
with cantilever base
BS EN 16139:2013, Level 1
Static load 160kg

ALCHB4S
Always chair
with 4 star base
BS EN 16139:2013, Level 2
Static load 200kg

ALCHB5S
Always chair
with 5 star base and lift
BS EN 16139,2013, Level 2
Static load 200kg

ALWBSST4
Always barstool
with 4 leg base
BS EN 16139,2013, Level 1
Static load 160kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

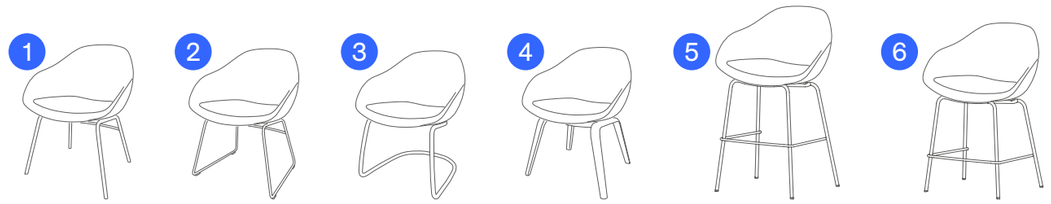
Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty

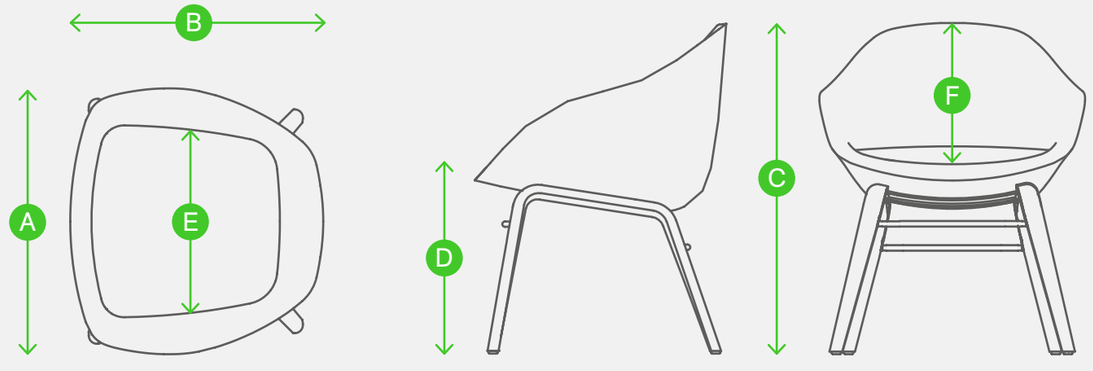
naughtone offers a **7 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at **naughtone.com/warranty**

Always Chair Technical Specifications

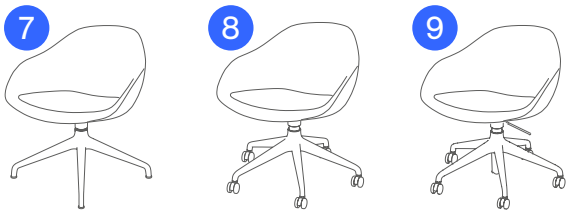


Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight
1 **ALCHBST4** Always Chair on 4 Leg Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	10.3 kg 22.70 lbs
2 **ALCHBSL** Always Chair on Sled base	625 mm 24.5 in	595mm 23.5 in	780mm 30.5 in	470mm 18 in	415 mm 16.5 in	355 mm 14 in	11.1 kg 24.47 lbs
3 **ALCHBCL** Always Chair on Cantilever Base	625 mm 24.5 in	595mm 23.5 in	780mm 30.5 in	470mm 18 in	415 mm 16.5 in	355 mm 14 in	11.3 kg 24.91 lbs
4 **ALCHBWD** Always Chair on Wooden Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	9.68 kg 21.34 lbs
5 **ALBSST4** Always Barstool on 4 Leg Base	630 mm 25 in	600 mm 23.5 in	1065 mm 42 in	755mm 30 in	415 mm 16.5 in	355 mm 14 in	14.67 kg 32.34 lbs
6 **ALCHSST4** Always Counter Height Stool on 4 Leg Base	630 mm 25 in	600 mm 23.5 in	965 mm 38 in	655 mm 26 in	415 mm 16.5 in	355 mm 14 in	14.32 kg 31.57 lbs

Measuring Guide

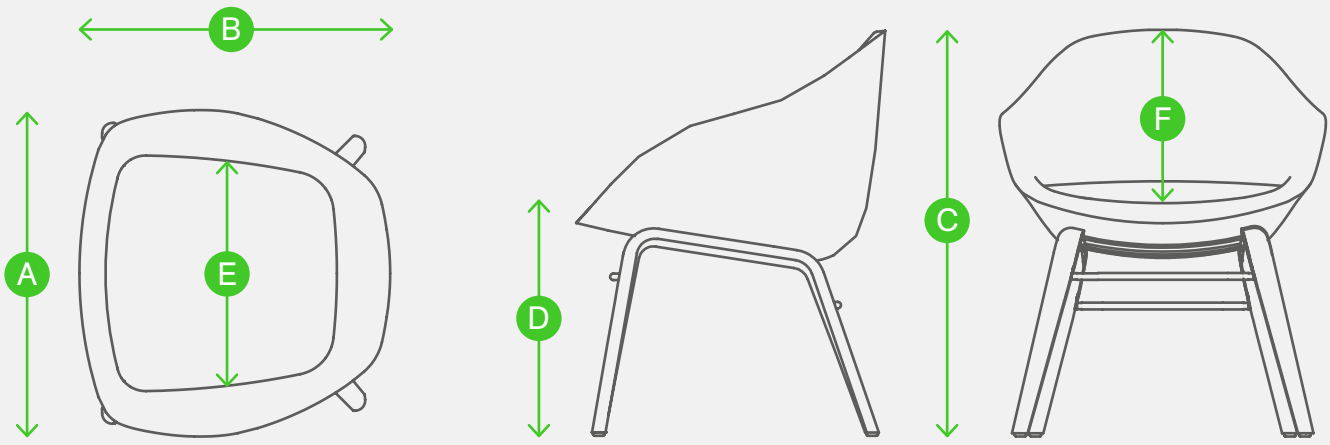


Always 4 and 5 Star Technical Specifications



Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight
7 **ALCHB4S** **Always 4 Star Base**	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470mm 18 in	415 mm 16.5 in	355 mm 14 in	12.4 kg 27.3 lbs
8 **ALCHB5S** **Always 5 Star Base**	635 mm 25 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	12.6 kg 27.7 lbs
9 **ALCHB5SL** **Always 5 Star Base with Gas Lift Mechanism**	635 mm 25 in	595 mm 23.5 in	780 – 880 mm 30.5 – 34.5 in	470 – 570 mm 18 – 22.5 in	415 mm 16.5 in	355 mm 14 in	12.6 kg 27.7 lbs

Measuring Guide



Always Chair Environmental Product Summary

Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **9.68kg** total weight
- **83.9% Recyclable** (steel frame, base, foam, fixings and feet)
- **11.1% Reusable** (plywood frame and base)
- **16.2% Recycled Content** (steel frame, chip foam and fixings)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- **Health Product Declarations** (HPD) reports available

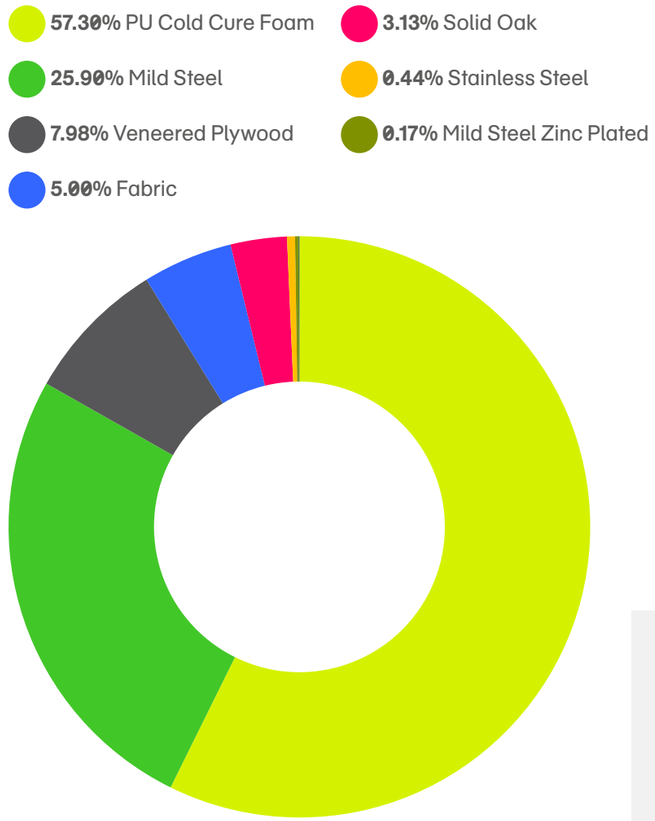
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

FSC® certified products available upon request

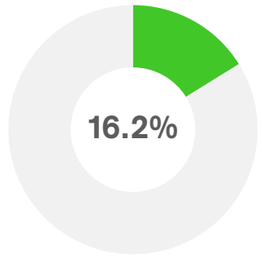
naughtone offers PEFC certified products

Always Chair Environmental Product Summary

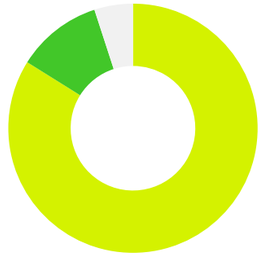
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Product Specific Design Statement

Always chair is available with 4 different base options but for this document we have used:

Always Chair on Wooden Base

The Always chair body has an internal steel frame for structure and a secure connection to the base, and is topped with a moulded foam shape. The shell is then meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut high quality solid oak, which is sealed with spray matt lacquer. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

Always 5 Star Environmental Product Summary

Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **12.6kg** total weight
- **84.1% Recyclable** (steel frame, base, foam, fixings and feet)
- **4.1% Reusable** (plywood frame and base)
- **36.5% Recycled Content** (steel frame, chip foam and fixings)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- **Health Product Declarations** (HPD) reports available

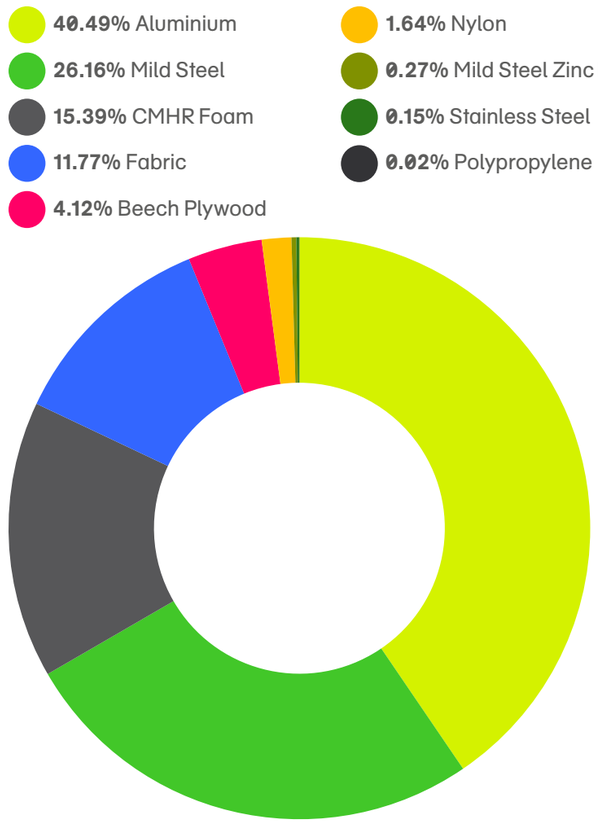
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

FSC® certified products available upon request

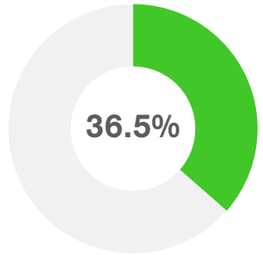
naughtone offers PEFC certified products

Always 5 Star Environmental Product Summary

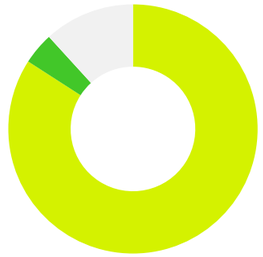
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Product Specific Design Statement

Always chair is available with 4 different base options but for this document we have used:

Always Chair on 5 Star Base with Gas Lift

The Always chair body has an internal steel frame for structure and a secure connection to the base, and is topped with a moulded foam shape. The shell is then meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always 5 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The hard wearing castors can be easily removed for recycling.

The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

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This document will be reviewed and updated periodically and is subject to change without notice.

1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

naughtone

Useful Beautiful Furniture
British Designed
Since 2005

UK Showroom
6 Bakers Yard
Clerkenwell
London EC1R 3DD
T: +44 (0) 20 389 22 788

US Showroom
Suite 11–88
222 Merchandise Mart Plaza
Floor 11
Chicago IL 60654

naughtone HQ
Knaresborough Tech Park
Manse Lane
Knaresborough HG5 8LF

T: +44 (0) 1423 816 500
E: sales@naughtone.com

www.naughtone.com

www.naughtone.com

Always Chair