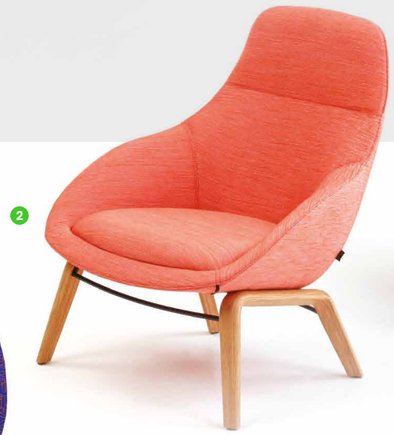
always lounge

Chair



About Always Lounge

An easy form for an easy chair; the Always Lounge hides its complexity well. A combination of shapes has created its relaxed form, allowing it to look great from all angles. The Always Lounge is completely customisable offering a wealth of upholstery options, working extremely well in hotels, the workplace, break out zones and public spaces.

Compliance

- **SCS Indoor Advantage™ Gold Certificate**
- **FSC®certified** products available upon request
- naughtone is **FISP** and **ISO14001** certified
- Our chairs are designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**
- Health Product Declaration (HPD) reports available

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch

ALLOBST4
Always Lounge
4 Leg Base
mm **W** 790 **D** 800 **H** 930 **Seat** 420
inch **W** 31 **D** 31.5 **H** 36.5 **Seat** 16.5

ALLOBSL
Always Lounge
Sled Base
mm **W** 790 **D** 800 **H** 930 **Seat** 420
inch **W** 31 **D** 31.5 **H** 36.5 **Seat** 16.5

ALLOB4S
Always Lounge
4 Star Base
mm **W** 790 **D** 800 **H** 930 **Seat** 420
inch **W** 31 **D** 31.5 **H** 36.5 **Seat** 16.5

ALLOBWD
Always Lounge
on Wooden Base
mm **W** 790 **D** 800 **H** 930 **Seat** 420
inch **W** 31 **D** 31.5 **H** 36.5 **Seat** 16.5

New

ALLOBRK
Always Lounge
Rocker
mm **W** 790 **D** 815 **H** 930 **Seat** 420
inch **W** 31 **D** 32 **H** 36.5 **Seat** 16.5

Base Finishes

Steel 4 Leg
White / Black / Chrome

Steel 4 Leg
RAL Powder Coated
naughtone colours

Solid Oak / Walnut Base

Sled Base
White / Black / Chrome

Sled Base
RAL Powder Coated
naughtone Colours

Wooden Rocker Base

4 Star Base
Black / White / Polished

4 Star Base
RAL Powder Coated
naughtone Colours

Other Options

Two Tone
Shell / Seatpad

naughtone RAL Colours

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our Dropbox account

Resources
3D visualisation models, **2D DWG** and **Revit** files are available for all naughtone products
Download the files from our website **www.naughtone.com**

Always Lounge Chair designed by naughtone 2014

1

2

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our dropbox account

1 **Always Lounge** Chair Oak Base **2** **Always Lounge** Chair Sled Base **3** **Trace** Small Table **4** **Symbol** Modular Seating

Always Lounge Chair designed by naughtone 2014

Images
All images shown here and many others can be downloaded from the website
www.naughtone.com or please request a link to our dropbox account

1 **Always Lounge** Chair 4 Star **2** **Ali** Coffee Table

Always Lounge Chair designed by naughtone 2014

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our dropbox account

1 **Always Lounge** Chair 4 Leg 2 **Trace** Small Table

Always Lounge Chair designed by naughtone 2014

Images
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1 **Always Lounge** Chair Oak Base 2 **Pollen** Table

Always Lounge Chair designed by naughtone 2014

Images
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Always Lounge Chair Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests
- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Structural Testing Certifications

ALLOBOWD
Always Lounge chair
with wooden base
BS EN 16139:2013, Level 2
Static Load 200kg
ANSI/BIFMA X5.4 - 2012
Static Load 300lb

ALLOBSL
Always Lounge chair
with sled base
ANSI/BIFMA X5.4 - 2012
Static Load 300lb

ALLOBRK
Always Lounge chair
with rocker base
BS EN 16139:2013, Level 2
Static Load 200kg

ALLOB4S
Always Lounge chair
with 4 star base
BS EN 16139:2013, Level 2
Static Load 200kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

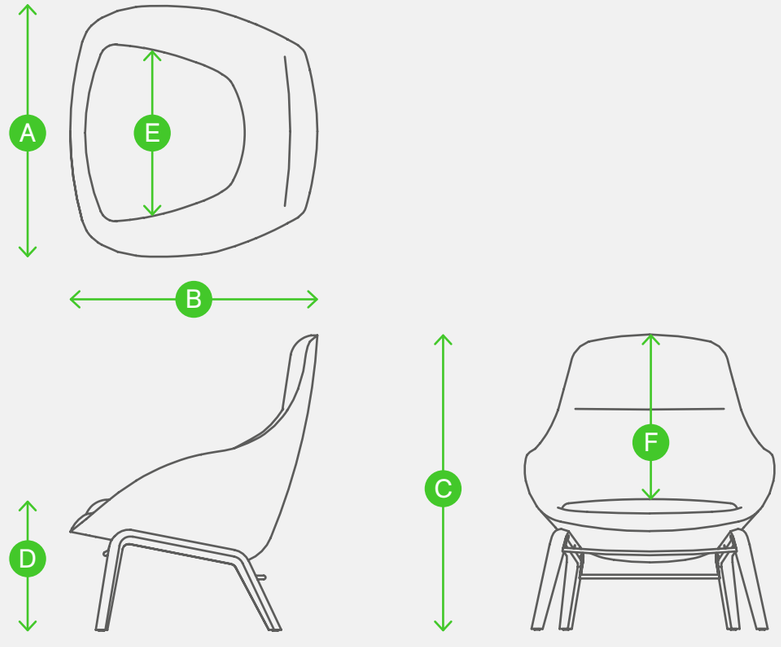
Warranty

naughtone offers a **7 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at **naughtone.com/warranty**

Always Lounge Chair Technical Specifications

Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight
1 **ALLOBST4** Always Lounge Chair 4 Leg Base	790 mm 31 in	800 mm 31.5 in	930 mm 36.5 in	420 mm 16.5 in	540 mm 21 in	525 mm 20.6 in	18.3 kg 40.34 lbs
2 **ALLOBSL** Always Lounge Chair Sled Base	790 mm 31 in	800 mm 31.5 in	930 mm 36.5 in	420 mm 16.5 in	540 mm 21 in	525 mm 20.6 in	18.3 kg 40.34 lbs
3 **ALLOB4S** Always Lounge Chair 4 Star Base	790 mm 31 in	800 mm 31.5 in	930 mm 36.5 in	420 mm 16.5 in	540 mm 21 in	525 mm 20.6 in	24.3 kg 53.6 lbs
4 **ALLOBWD** Always Lounge Chair Wooden Base	790 mm 31 in	800 mm 31.5 in	930 mm 36.5 in	420 mm 16.5 in	540 mm 21 in	525 mm 20.6 in	20 kg 44.1 lbs
5 **ALLOBRK** Always Lounge Rocker	790 mm 31 in	815 mm 32 in	930 mm 36.5 in	420 mm 16.5 in	540 mm 21 in	525 mm 20.6 in	22.5 kg 49.6 lbs

Measuring Guide



Always Lounge Chair Environmental Product Summary

Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **20kg** total weight
- **87% Recyclable** (steel frame, base, foam, fixings and feet)
- **4.6% Reusable** (plywood internal frame and base)
- **36.2% Recycled Content** (steel frame, steel sub frame base and fixings)
- Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- **Health Product Declarations** (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

FSC www.fsc.org FSC® C134222

The mark of responsible forestry

FSC® certified products available upon request

PEFC Promoting Sustainable Forest Management PEFC/16-37-2025 www.pefc.co.uk

naughtone offers PEFC certified products

fisp Furniture Industry Sustainability Programme

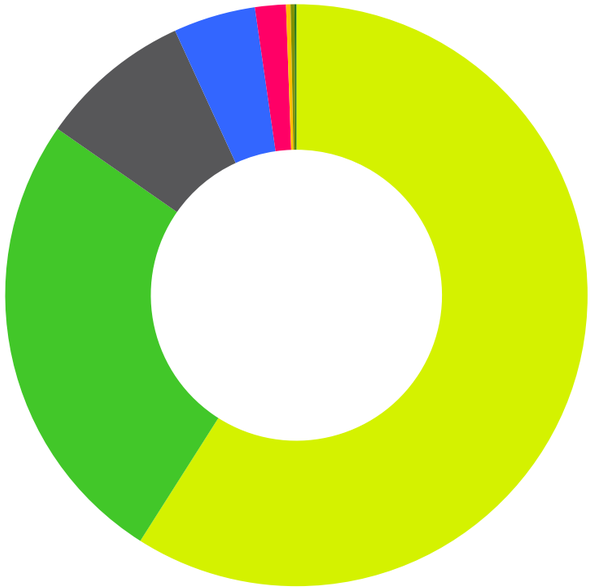
CERTIFIED INDOOR AIR QUALITY GOLD INDOOR ADVANTAGE GOLD FURNITURE

hpdc MEMBER

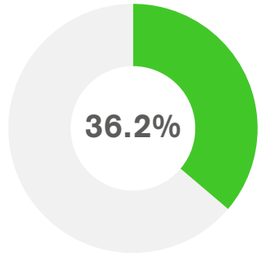
Always Lounge Chair Environmental Product Summary

Material Percentage Split

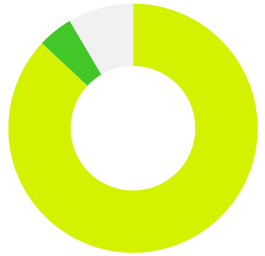
- **59.01%** Mild Steel
- **25.68%** PU Cold Cure Foam
- **8.47%** Fabric
- **4.56%** Solid Oak
- **1.71%** CMHR Foam
- **0.25%** Stainless Steel
- **0.21%** Polypropylene
- **0.11%** Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



- **87%** Recyclable
- **4.6%** Reusable

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge chair with a wooden base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut, high quality solid oak which is sealed with spray matt lacquer. The Always Lounge seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

Always Lounge 4 Star Environmental Product Summary

Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **24.5kg** total weight
- **86.3% Recyclable** (steel frame, base, foam, fixings and feet)
- **3.3% Reusable** (plywood internal frame)
- **37.3% Recycled Content** (steel frame, steel sub frame, base and fixings)
- Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- **Health Product Declarations** (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

FSC
www.fsc.org
FSC® C134222
The mark of responsible forestry

FSC® certified products available upon request

PEFC
PEFC/16-37-2025
Promoting Sustainable Forest Management
www.pefc.co.uk

naughtone offers PEFC certified products

fisp
Furniture Industry Sustainability Programme

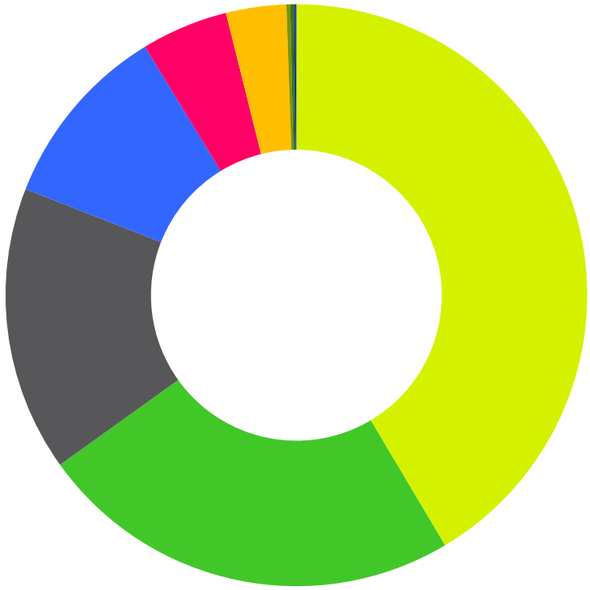
CERTIFIED INDOOR AIR QUALITY
INDOOR ADVANTAGE GOLD FURNITURE

hpdc
MEMBER

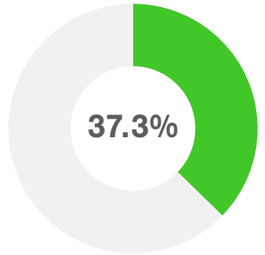
Always Lounge 4 Star Environmental Product Summary

Material Percentage Split

- **41.46%** Mild Steel
- **23.64%** Aluminium
- **15.84%** PU Cold Cure Foam
- **10.35%** Fabric
- **4.81%** CMHR Foam
- **3.35%** Beech Plywood
- **0.21%** Stainless Steel
- **0.16%** Polypropylene
- **0.10%** Polyethylene
- **0.08%** Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content

- **86.3%** Recyclable
- **3.3%** Reusable

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge Chair on 4 Star Base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always Lounge 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.

The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

naughtone

Useful Beautiful Furniture
British Designed
Since 2005

UK Showroom
6 Bakers Yard
Clerkenwell
London EC1R 3DD
T: +44 (0) 20 389 22 788

US Showroom
Suite 11–88
222 Merchandise Mart Plaza
Floor 11
Chicago IL 60654

naughtone HQ
Knaresborough Tech Park
Manse Lane
Knaresborough HG5 8LF

T: +44 (0) 1423 816 500
E: sales@naughtone.com

www.naughtone.com

www.naughtone.com

Always Lounge Chair